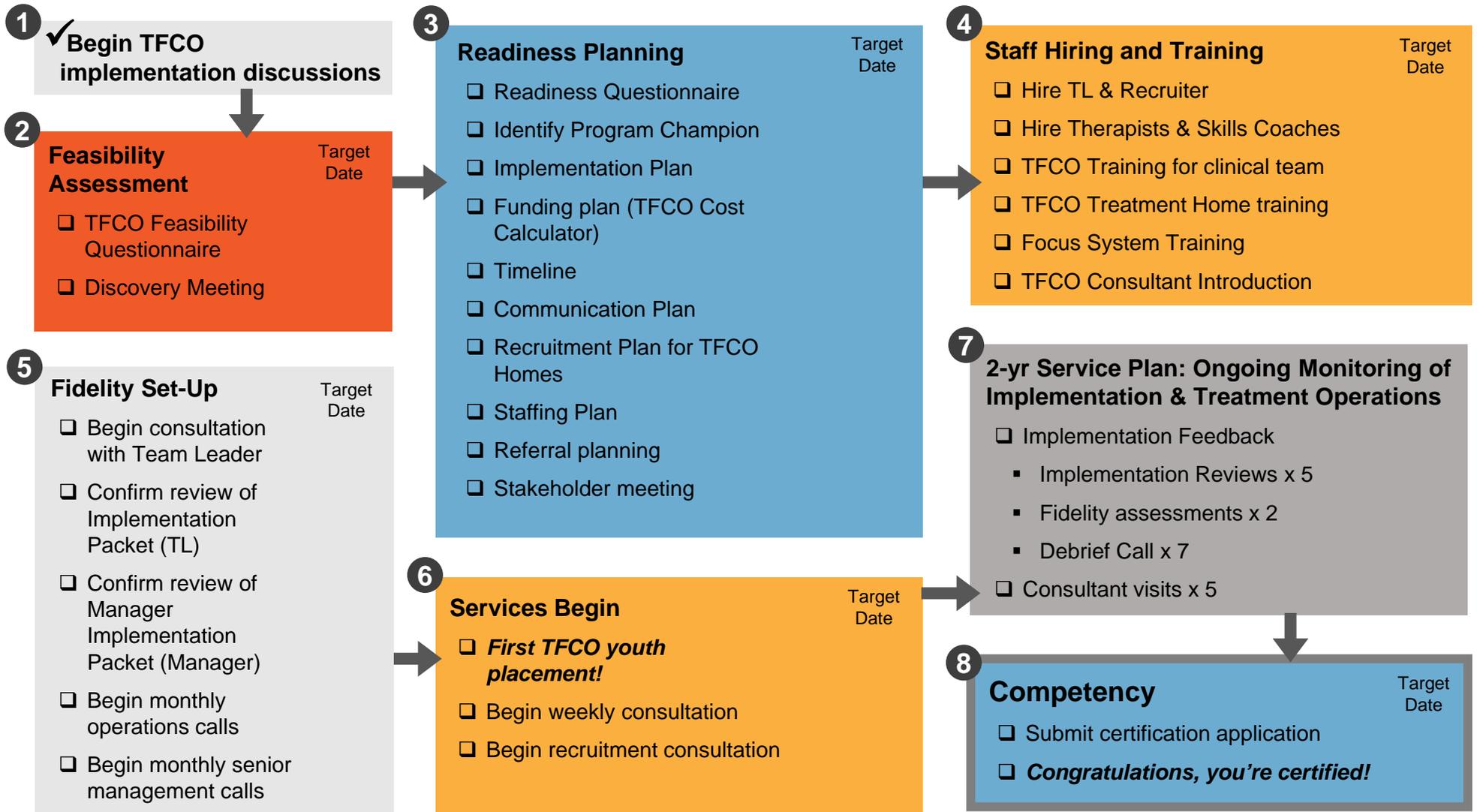


Implementation Roadmap



Ideal Ranges for Implementation Milestones	
Pre-Implementation Phase (#1-3): 90-270 days	Readiness to Training: 60-120 days
Implementation Phase (#4-7): 689-925 days	Training to Start-Up: 0-90 days

